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AUG 30 2018

005434

D600-572-015
Job Sheet 182649



Part No: D600-572-015

Job Qty: 2 ea

Part Name: MD600 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:B Reformat, incorporated D2996 KJ/RF 03-06-02

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 13 2018
160	Packaging	2 pcs	9/24/18	9/24/18	0.00	0.00	Packaging1-5		OCT 09 2018
170	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC4		OCT 09 2018
175	DC	2 pcs	9/24/18	9/24/18	0.00	0.00	DC		OCT 09 2018
180	Packaging	2 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-2		OCT 09 2018
190	QC21-FG	2 Ea	9/24/18	9/24/18	0.00	0.00	QC21		OCT 09 2018

Part Op 175 - Photocopy bluefile & type labels per PPP D600-572-015 CHG 002

Descriptions: 180 - Identify and pack for shipping as per PPP D600-572-015 LOCATION: FG012

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
QS100-M24S	Clamp	8 Ea (4 ea)	90-Start up Operation	5001691
AN4-13A	Bolt	16 Ea (8 ea)	170-QC ST	5089302
D2182B060	Rubber Cushion - Black (\$Per Foot)	4x 4.0100 ft (2.005 ea)	170-QC ST	5046816
D2274	Radius Block	16 Ea (8 ea)	170-QC ST	5092635
D2519	Clamp	8 Ea (4 ea)	170-QC ST	504512X6
D2529	Washer	16 Ea (8 ea)	170-QC ST	5101835X8 5035028X8
D2996	Bearpaw, 600	4 Ea (2 ea)	170-QC	507242
MS21042L4	Nut	16 Ea (8 ea)	170-QC ST	5022425
NAS1149D0463J	Washer	16 Ea (8 ea)	170-QC ST	5089299

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	QS100-M24S	8	31	0
170-QC	AN4-13A	16	1,459	0
	D2182B	4	4,505	0
	D2274	16	327	0
	D2519	8	26	0
	D2529	16	1,297	0
	D2996	4	0	0
	MS21042L4	16	5,252	0
	NAS1149D0463J	16	9,117	0



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Container No: S109779



Part: D600-572-015

Job No: 182649

Serial No/Batch: S109779

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH90-17 Issue 7 of 7 FAA-TC SH849NE

Part Specifications

Specifications could not be found.

Plex 8/29/18 12:34 PM Dart.lajeunesse.marie

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

5. PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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Revision: A

Date: 01.02.21